

EXPLOSIVE MAGNETIC LINER DEVICES TO PRODUCE SHOCK PRESSURES UP TO 3 TPa *

A.M. Buyko, S.F. Garanin, Yu.N. Gorbachev, G.G. Ivanova, A.V. Ivanovsky, I.V. Morozova,
V.N. Mokhov, A.A. Petrukhin, V.N. Sofronov, V.B. Yakubov

*Russian Federal Nuclear Center – All-Russian Research Center of Experimental Physics
607190, Sarov, Russia*

W.L. Atchison, R.E. Reinovsky

*Los Alamos National Laboratory, MS-T0860, PO Box 1663
Los Alamos, New Mexico 87545, USA*

Abstract

The paper discusses devices with a Disk Explosive Magnetic flux compression Generator (DEMG), which are similar to the ALT-1,2 experimental devices and are intended for testing the possibility of producing 1-3 TPa (10-30 Mbar) pressures and the possibility of measuring Hugoniot of different materials at such pressures. It is expected that two-layer, cylindrical liners, Al+Fe and/or Al+W, will be used, driven by 4-5 MG magnetic fields to ~ 20 km/s velocities.

The paper presents and discusses simulated characteristics of these devices, in which currents, energies and powers delivered to the liner load can reach ~ 70 MA, ~ 40 MJ and ~ 20 TW and exceed those in the ALT-1,2 devices by a factor of ~2, ~ 4 and ~ 7, respectively.

I. INTRODUCTION

Electromagnetic implosion of cylindrical condensed liners (azimuthal magnetic field B_ϕ) is of great interest for high energy density physics, in particular, for the generation of terapascal pressures and measurements of Hugoniot of materials at such pressures, see e.g. [1-7]. Pulsed power systems based on Disc Explosive Magnetic flux compression Generators (DEMG) deliver particularly high currents to the liner load. The use of an electrically exploded foil opening switch (FOS) in such systems reduces the effective rise time of current in the liners down to 1-2 μ s, which allows accelerating liners with a mass of 50 g (~13g/cm) and more to ~20 km/s or higher velocities [3,7]. We consider cylindrical Al liners and two-layer liners, whose current carrying Al layers interface with internal layers of higher-density materials (Fe, Mo, W, ...), which at such velocities are capable of

producing shock pressures up to 1-3 TPa in different materials [1,3,7].

The first experiments in this area, ALT-1,2 (Advanced Liner Technology, 1999-2000) with a ten-module 0.4 meter diameter DEMG demonstrated stable operation of this device (see Fig. 1) and were in good agreement with pre-shot simulations. In ALT-1, with a peak current of $J_{\max} = 31.5 \pm 1.5$ MA in the ponderomotive unit (PU), a cylindrical Al liner of 4 cm height, 4 cm radius and 0.2 cm thickness (~50 g mass) impacted a 2 cm diameter central measuring unit (CMU) at a velocity of $v_{\text{imp}} \approx 12$ km/s.

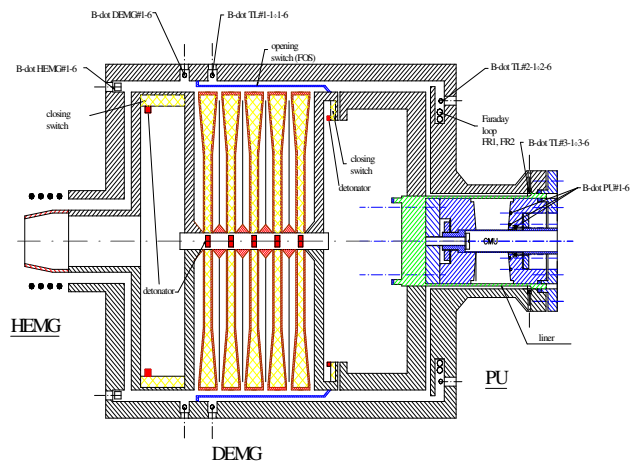


Figure 1. Schematic drawing of explosive magnetic liner device and its diagnostics in ALT-1,2 experiments [2].

Ref. [6] presents refined (compared to [5]) 2D magnetohydrodynamic (MHD) simulations of Rayleigh-Taylor instability development for this liner, showing small time differences of liner impact on the CMU (20 - 30 ns), which agree with experimental data [2]. Refs. [4] and [7] consider devices similar to [2, 3], with 7- and 15-module 0.4 meter diameter DEMGs that can provide up to

* The work has been performed under partial support by LANL, contract 37713-000-02-35, Task Order 10 "Advanced Liner Technology using VNIIEF DEMGs", Modification 6 (2009).

Report Documentation Page				Form Approved OMB No. 0704-0188	
Public reporting burden for the collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to a penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.					
1. REPORT DATE JUN 2009		2. REPORT TYPE N/A		3. DATES COVERED -	
4. TITLE AND SUBTITLE Explosive Magnetic Liner Devices To Produce Shock Pressures Up To 3 Tpa				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S)				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Los Alamos National Laboratory, MS-T0860, PO Box 1663 Los Alamos, New Mexico 87545, USA				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)				10. SPONSOR/MONITOR'S ACRONYM(S)	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)	
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release, distribution unlimited					
13. SUPPLEMENTARY NOTES See also ADM002371. 2013 IEEE Pulsed Power Conference, Digest of Technical Papers 1976-2013, and Abstracts of the 2013 IEEE International Conference on Plasma Science. IEEE International Pulsed Power Conference (19th). Held in San Francisco, CA on 16-21 June 2013.					
14. ABSTRACT The paper discusses devices with a Disk Explosive Magnetic flux compression Generator (DEMG), which are similar to the ALT-1,2 experimental devices and are intended for testing the possibility of producing 1-3 TPa (10-30 Mbar) pressures and the possibility of measuring Hugoniot of different materials at such pressures. It is expected that two-layer, cylindrical liners, Al+Fe and/or Al+W, will be used, driven by 4-5 MG magnetic fields to ~ 20 km/s velocities. The paper presents and discusses simulated characteristics of these devices, in which currents, energies and powers delivered to the liner load can reach ~ 70 MA, ~ 40 MJ and ~ 20 TW and exceed those in the ALT-1,2 devices by a factor of ~2, ~ 4 and ~ 7, respectively.					
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT SAR	18. NUMBER OF PAGES 6	19a. NAME OF RESPONSIBLE PERSON
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified			

~ 40 and ~ 60 MA currents in the same PU and ~ 15 and ~ 22 km/s velocities of the same liner, respectively.

The devices of Refs. [2-4, 7] were simulated using the 1D(MHD)_n code (see e.g. [9]) developed on the basis of the UP-OK technique [8] and intended for “end-to-end” simulations of electrophysical devices with different power supplies, opening and closing switches, transmission lines and loads (PU). In this code, all major units of these devices are simulated taking into account their geometry and materials by joint processing of an arbitrary number (n) of separate 1D MHD problems coupled by means of boundary and other conditions. 13-year practice of using this code shows that currents in the devices can be predicted with accuracy, which is close to that of current measurements by B_{dot} probes (±5%).

This study considers more efficient (compared to [2-4, 7]) similar devices being developed at VNIIEF. Their simulated performance data obtained using the 1D(MHD)_n code are presented. In particular, with the expected PU currents of up to ~ 70 MA, two-layer Al+W and Al+Fe cylindrical liners with a mass of ~75 g (~20 g/cm) can be accelerated by 4-5 MG magnetic fields, and their velocities on impact with the 2 cm diameter CMU can reach the required level of $v_{imp} \approx 20$ km/s. The efficiency of liner implosion, however, will depend on the ability to restrain their instability and on the synchronism of their impact on the CMU. We are going to study this using 2D MHD simulations similar to [6]. The above instability is the central problem in liner implosion: it propagates from the outer liner surface and may lead to a complete failure of the liner.

II. PHYSICAL CONFIGURATIONS OF THE DEVICES

Two devices with a 15-module 0.4 m diameter DEMG are being developed, in which one explosive that has been used before (HE_{old}) is replaced with a different one, which is technologically more efficient (HE_{new}) and has an insignificant effect on the simulated performance of the devices [7]. One of the devices, as distinct from the ALT-1,2 experiments [2] and study [3], has no explosive closing switch (ECS) in the load, - like in the devices of Refs. [4,7], see Figs. 2 a, b. The other uses this ECS: It cannot be ruled out that the instability of liner implosion will prove to be less destructive due to the short total rise time (2-3 microseconds) in this device. Both devices use a new 0.4 meter diameter helical EMG to deliver 6.5±0.5 MA initial current to the DEMG (HEMG, see Figure 2b).

The high (compared to [3]) efficiency of both devices is basically associated with three factors: increased thickness of the Cu foil in the FOS (0.12 → 0.18 mm), low load inductance (~ 4 nH, which is a factor of ~ 2 smaller than in the ALT-1,2 devices) and small losses in the PU due to a smaller PU height ($H_{pu} \approx 15 \rightarrow 6$ cm) and replacement

of the thin reverse Al current carrier over the liner with a thick Cu one, cf. Figs. 2b and 2a.

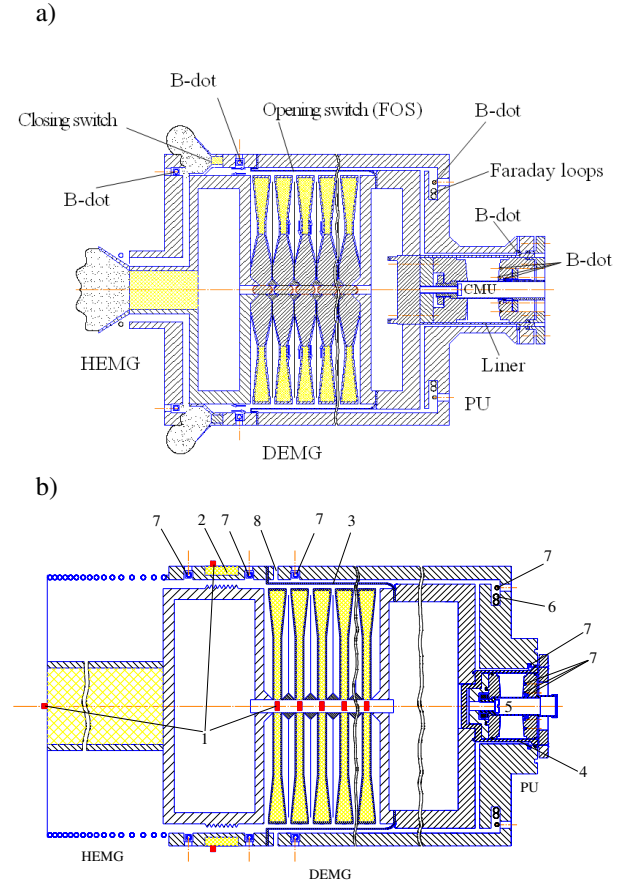


Figure 2. Schematic drawing of the device without ECS from Ref. [7] (a) and proposed devices without ECS and with ECS (b).

1 – detonators; 2 – ECS to disconnect HEMG from DEMG; 3 – FOS; 4 – liner; 5 – CMU; 6 and 7 – Faraday loops and B-dots; 8 – place to install ECS to connect PU to FOS (if necessary).

As distinct from the ALT-1,2 devices, two-layer liners, 2 mm Al and 0.3 mm Fe or 0.12 mm W, are used, - without changing their radius and effective height (~ 40 mm). The shape of the PU glide planes will be chosen based on the outcome of 2D MHD liner implosion simulations similar to those discussed in Ref. [6]. The device, which will be expected to have higher impactor implosion efficiency, will be chosen for experiments.

As distinct from the ALT-1,2 experiments, diagnostic capabilities of the CMU for liner efficiency assessment will be enhanced [7]: in addition to VISAR (measurements of inner liner surface velocity) and light shock sensors (measurements of synchronism of liner impact on the 2 cm diameter CMU Fe housing), a PDV system will be used [11]. We are going to test the

possibility of measuring Hugoniot of materials, ~20 samples of which (Al, Fe, Mo, W,...) can be placed on the CMU housing. These samples, the CMU housing and the liner are expected to be fabricated with high precision [1,3, 7].

III. SIMULATION RESULTS AND THEIR DISCUSSION

Table 1 gives the basic characteristics of devices 1-5 from Refs. [1, 7] ($H_{pu} \approx 15$ cm (Al), see Figs. 1 and 2a) and devices 6-15 ($H_{pu} \approx 6$ cm (Cu), see Fig. 2b) considered in this study.

Results of simulation 1 of the experimental device with ECS are close to the ALT-1 experiment, see Introduction. In the similar devices with 15- and 7-module DEMGs (HE_{old}) with ECS, the PU current can be increased to ~ 46 MA, and velocities of the same liner may grow to ~ 18 and ~ 16 km/s, see simulations 2 and 6. In the proposed device with a 15-module DEMG (HE_{new}) with ECS, the PU currents are expected to reach ~ 72 MA, and velocities of the same Al liner may grow to ~ 27 km/s, see simulation 12. Note that according to the 1D MHD simulations, ~ 20% of liner mass will remain solid (in ALT-1,2, ~ 40%).

A similar device without ECS considered earlier [7] might provide PU currents up to ~ 61 MA and accelerate the same liner to ~ 22 km/s (simulation 3). Computational performance optimization of the devices was conducted taking into account the parameters chosen for the same device with a 7-module DEMG (HE_{old} , simulation 5). The 7-module system is capable of producing up to ~ 49 MA PU currents and accelerating the same liner to ~ 17 km/s (simulation 7). The proposed device with a 15-module DEMG (HE_{new}) without ECS may provide higher currents and velocities of the same Al liner, ~ 67 MA and ~ 23 km/s (simulation 8).

The two-layer liners in the proposed devices without ECS (9-11) and with ECS (13-15) may attain up to 21-22 km/s velocities. Simulated profiles of MHD quantities in the Al+W liner before its impact on the CMU show (see Figs. 3 a,b) that in the devices with ECS and without it, the W impactor and ~ 17 and ~ 27% of the adjacent Al current carrier mass, respectively, remain solid (the device without ECS in this respect is preferable).

Table 1. Performance of liner devices with ECS (1, 2, 6, 12-15) and without ECS (3-5, 7-11, bold face) – with different explosives in the DEMG: HE_{old} (1, 2, 4-7) and HE_{new} (3, 8-15, italics).

#	N	I_0 MA	Δ_f mm	H_f cm	L_{0l} nH	$\Delta_{Al}+\Delta_Z$ mm
1[2]	10	6	0.12	72	7.5	2
2[7]	15	7	0.16	108	8	2
3[7]	15	7	0.18	108	4	2
4[7]	15	7	0.18	108	4	1.5+0.11W
5[7]	7	7	0.18	72	3.5	2
6	7	7	0.18	50	3.5	2
7	7	7	0.18	50	3.5	2
8	15	7	0.18	108	4	2
9	15	7	0.18	108	4	2+0.3Fe
10	15	6	0.18	108	4	2+0.12W
11	15	7	0.18	108	4	2+0.12W
12	15	7	0.18	108	4	2
13	15	7	0.18	108	4	2+0.3Fe
14	15	6	0.18	108	4	2+0.12W
15	15	7	0.18	108	4	2+0.12W

Table 1 continued (simulation results)

#	U_{fm} kV	I_{gm} MA	I_{lm} MA	v_{imp} km/s	t_{imp} μ s
1[2]	205	35.4	31.3	12.0	30.4
2[7]	314	56.6	45.7	17.9	29.2
3[7]	380	96	61.0	21.6	27.9
4[7]	375	96	61.6	19.4	28.2
5[7]	185	74	43	15.0	29.9
6	144	64.1	46.4	16.2	29.9
7	173	75.8	48.8	17.4	29.5
8	362	96.5	66.6	23.4	27.5
9	325	98.9	73.5	21.4	28.0
10	279	97.0	69.5	19.5	28.5
11	329	98.6	72.6	21.1	27.9
12	255	89.9	71.6	27.1	27,9
13	249	90.9	75.4	22.2	28,3
14	246	85.0	68.8	19.2	28,9
15	249	90.9	74.3	21.9	28,3

Designations in Table 1: N and I_0 – number of modules and initial current in DEMG, Δ_f and H_f – thickness and height of Cu foil in FOS, L_{0l} – initial inductance of load from the FOS foil to the PU liner, Δ_Z – liner thickness and material; U_{fm} – peak voltage on the FOS Cu foil, I_{gm} and I_{lm} – peak currents in DEMG and PU, v_{imp} and t_{imp} – velocity and time of liner impact on the 2 cm diameter CMU (from DEMG firing).

These liner regions satisfy the solid-state criterion based on the yield strength, $Y > 0$ [4], and the temperature lies within the following range (see Fig. 3b):

$$0.12 \text{ eV} \leq T < T_m \approx 0.34 \text{ eV}.$$

Here, T_m is the melting point ($Y=0$ at $T \geq T_m$), which is considerably higher than that of aluminum under normal conditions, $T_{om} = 0.08 \text{ eV}$, - due to large (a factor of ~ 1.5) compression of aluminum. Near the outer Al surface, magnetic fields reach $\sim 5.5 \text{ MG}$, and maximum temperatures, $\sim 17 \text{ eV}$, see Fig. 3a (the regions near the outer surface are cooled due to heat conductivity and radiation).

At initial DEMG currents of $I_0 = 6\div 7 \text{ MA}$, such impactors can attain the required velocities of $\sim 20 \text{ km/s}$ (simulations 9-11, 13-15) and, according to the 1D MHD simulations, generate shock pressures in test samples of up to $\sim 3 \text{ TPa}$ (W-W), $\sim 2 \text{ TPa}$ (W-Fe), $\sim 1 \text{ TPa}$ (W-Al, Fe-Fe). Note that here we use greater impactor thicknesses than in Refs. [7] (simulation 4 in Table 1) and in Ref.[3]. The latter considered similar devices with 15- and 25-module DEMGs (HE_{old}) with ECS, which could provide up to ~ 38 and $\sim 57 \text{ MA}$ PU currents and velocities of thinner Al+W liners (1.1 and 1.25 mm Al) up to only ~ 16 and $\sim 20 \text{ km/s}$, respectively.

Figs. 4 a,b show basically the characteristics of Al+W liner implosion in the proposed devices without/with ECS as a function of time, see simulations 11 and 15 in Table 1. Liner currents in these devices reach peak values of ~ 73 and $\sim 74 \text{ MA}$ with a magnetic field on the outer liner surface of $\sim 4 \text{ MG}$ ($t \approx 26.7 \mu\text{s}$), when the W liner layers move at a distance of ~ 8 and $\sim 5 \text{ mm}$, respectively (characteristic accelerating magnetic fields of $\sim 5 \text{ MG}$ are achieved $\sim 1 \mu\text{s}$ later).

The proposed pulsed power systems with a 15-module DEMG are rather efficient. Table 2 summarizes their basic characteristics (from simulations 11 and 15, see Figs. 4c,d and Table 1), - compared to the same data for the ALT-1 experiment, for devices with a 7-module DEMG, and for the experiment with the same 15-module DEMG, - from simulations 1 and 6-7 in Table 1 and from Ref. [10] ^{**)} . One can see, in particular, that the values of W_{fm} , E_{lm} and S_{fm} in the proposed devices with a 15-module DEMG can be a factor of ~ 2 , ~ 3 and ~ 4 higher than in the device from Ref. [10], but with lower FOS voltages: 330 and 250 kV instead of $\sim 430 \text{ kV}$.

^{**)} In the experiment of Ref. [10] ($N = 15$, $I_0 = 6.5 \text{ MA}$, $H_f = 108 \text{ cm}$, $\Delta_f = 0.155 \text{ mm}$, $L_{ol} = 10 \text{ nH}$), the Al liner ($R_l = 3 \text{ cm}$, $\Delta_l = 0.2 \text{ mm}$, $H_l = 1 \text{ cm}$) was driven to $\sim 50 \text{ km/s}$ at an impact radius of $\sim 0.8 \text{ cm}$, but the liner was electrically exploding, i.e. unsuitable for the use as an effective impactor.

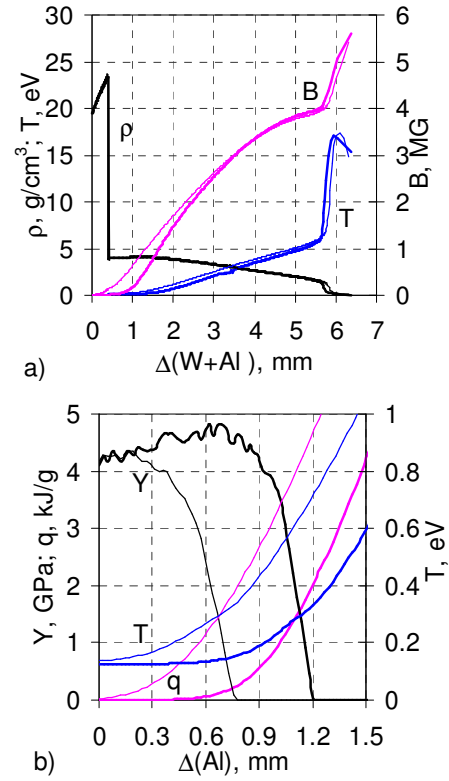


Figure 3. Simulated distributions of density ρ , magnetic field B , temperature T , Joule heating q and yield strength Y across the liner radius before liner/CMU impact in devices without ECS (heavy lines) and with ECS (11 and 15 in Table 1). $\Delta = r - r_{in}$, r_{in} is inner radii of the liner's W layer (a) or Al layer (b).

Table 2. Simulated performance of pulsed power systems with N-module 0.4 meter diameter DEMGs without ECS (bold face) and with ECS

N (# in Table 1)	10 (1) exp	7 (6)	7 (7)	15 (1) exp	15 (15)	15 (11)
E_{gm} , MJ	10	12	15	-	33	41
U_{fm} , kV	200	140	170	430	250	330
W_{fm} , TW	3	5	7	10	17	21
S_{fm} , MJ	10	13	14	10	39	37
E_{lm} , MJ	5	5	7	6	13	17
I_{lm} , MA	31	46	49	35	74	73

Designations in Table 2 (see Fig. 4 a,c,d): E_{gm} – peak magnetic energy in DEMG; U_{fm} – peak voltage on FOS; W_{fm} and S_{fm} – peak power and maximum electromagnetic energy delivered through FOS to the load; E_{lm} and I_{lm} – peak magnetic energy and current in the load.

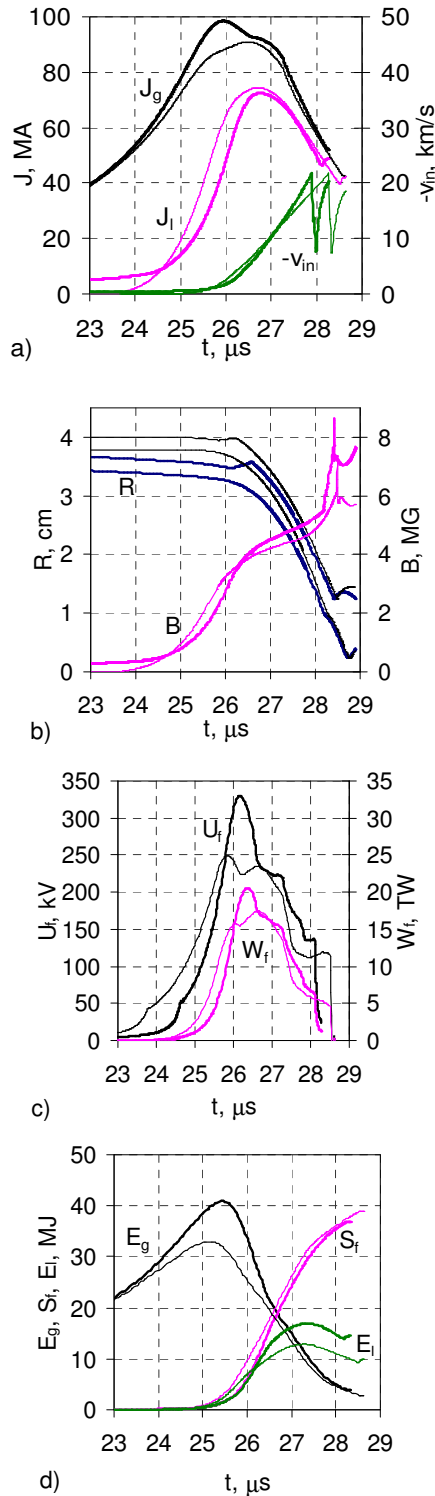


Figure 4. Simulated DEMG and load currents, I_g and I_l , velocity of inner liner surface v_{in} , radii of both liner surfaces (R_{in} , R_{out}) and magnetic field B_{out} on outer liner surfaces (a, b); FOS voltage U_f , power W_f and electromagnetic energy flux S_f delivered through FOS to the load, magnetic energies E_g and E_l in the DEMG and in the load (c, d), - in devices without ECS (heavy lines) and with ECS (11 and 15 in Table 1).

IV. CONCLUSION

The paper presents physical configurations and simulated parameters of devices intended for testing the implosion efficiency of cylindrical impacting liners and for measuring the Hugoniot of condensed materials. We consider ALT-1,2-like liner devices of the DEMG+FOS+PU type, whose simulated peak power and maximum magnetic energy transferred through the FOS to the liner load can achieve ~ 20 TW and ~ 40 MJ. These values are ~ 7 and ~ 4 times higher than those in the ALT-1,2 experiments and ~ 2 and ~ 4 times higher than in the experiment of Ref. [10], - where the same 0.4 meter diameter DEMGs were used in the 10- and 15-module configuration, respectively.

According to the simulations, devices with a 15-module 0.4 meter diameter DEMG may provide up to ~ 70 MA PU currents and up to ~ 27 km/s velocities of 4 cm radius 2 mm thick Al liners at an impact radius of 1 cm (in the ALT-1 experiment: ~ 32 MA and ~ 12 km/s). It is proposed to use two-layer liners having a radius of ~ 4 cm with a ~ 2 mm thick Al layer (current carrier) and an adjacent inner ~ 0.3 mm thick Fe or ~ 0.12 mm thick W layer (impactor). When driven by 4-5 MG magnetic fields, such impactors may attain velocities of ~ 20 km/s and, according to 1D MHD simulations, generate shock pressures up to 1-3 TPa in test samples (Al, Fe, Mo, W, ...), which are expected to be placed in the 2 cm diameter CMU.

V. REFERENCES

- [1] R.K.Keinigs, W.A.Atchison, R.J.Faehl et al., "One- and two-dimensional simulations of liner performance at ATLAS parameters," LA-UR-98-3508. Los Alamos National Laboratory.
- [2] A.M.Buyko, Yu.N.Gorbachev, V.V.Zmushko et al., "Simulation of Atlas parameters in explosive magnetic experiments ALT-1,2," Proc. of 9th Int. Conf. on Megagauss Magn. Field Generation and Related Topics. Moscow – St.Petersburg, 2002. Eds. by V.D.Selemir, L.N.Plyashkevich. Sarov, VNIIEF, 2004. Pp. 747-751.
- [3] A.M.Buyko, O.M.Burenkov, V.V Zmushko. et al., "On the feasibility to achieve high pressures with disk EMG driven impacting liners," Digest of Technical Papers, PPPS-2001. Eds. R. Reinovsky and M. Newton. Las Vegas, Nevada, 2001. Pp. 516-519.
- [4] A.M.Buyko, V.A.Vasyukov, S.F.Garanin et al., "Possibility of the investigation of condensed liner magnetic implosion instability in the experiments with disk EMG," Proc. of 20th IET Symposium on Pulsed Power, 17-19 September 2007, STFC Rutherford Appleton Laboratory, Oxfordshire, UK, 2007. Pp. 133-138.

- [5] A.M.Buyko, S.F.Garanin, D.V.Karmishin et al., "Analysis of the Liner Stability in Various Experiments," IEEE Transactions on PLASMA SCIENCE, Vol. 36, Issue 1, 2008. Pp. 4-9.
- [6] A.M.Buyko, S.F.Garanin, V.V.Zmushko et al., "Simulations of high-velocity condensed liner magnetic implosion for experiments with disc EMGs," Pres. at Int. Conference MG-12, Novosibirsk, 2008.
- [7] A.M.Buyko, Yu.N.Gorbachev, G.G.Ivanova et al., "Devices with Disc EMGs for High-Velocity Condensed Liner Implosion," Pres. at Int.Conf.MG-12, Novosibirsk, 2008.
- [8] N.F. Gavrilov, G.G. Ivanova, V.I. Selin, V.N. Sofronov, "The UP-OK program for 1D continuum mechanics simulations within a 1D code," VANT, Series: Codes and Programs for Numerical Simulation of Computational Physics Problems, 1982, issue 3(4), pp.11-14.
- [9] A.M.Buyko, "Disk explosive magnetic generator and quasispherical liner simulations with a 1D code," Proc. of 2006 Int. Conf. on Megagauss Magnetic Field Generation and Related Topics, Santa Fe, NM, USA. Pp.287-292.
- [10] V.K.Chernyshev, A.M. Buyko, V.N.Kostyukov et al., "Investigation of electrically exploded large area foil for current switching," Megagauss Fields and Pulsed power Systems (MG-V), 1989. Pp. 465-470.
- [11] D.B.Holtkap, "Survey of optical velocimetry experiments – applications of PDV, a heterodyne velocimeter," Proc. of 2006 Int. Conf. on Megagauss Magnetic Field Generation and Related Topics, Santa Fe, USA. Pp. 119-128.